

Red-D-Arc Welderentals is North America's leading provider of rental welding products and services, with over 50,000 units in a fleet that includes welders, welding positioners and other welding-related equipment, for almost any type of welding process and application.

# **D550K HO Diesel Welder**



PORTABLE DC CC CV WELDING

**EXTREME-DUTY SPECIFICATIONS** 

**KUBOTA V3300-B DIESEL ENGINE POWER** 

20 kW 240 VAC AUXILIARY POWER





1-866-733-3272 **Rental Centers Across North America** 



# **D550K HO Diesel Welder**

#### **Processes**

Stick, MIG, DC TIG, Flux-Cored Welding and Air Carbon Arc Gouging

#### **Description**

The D550K HO is a 500 amp @ 100% duty cycle, constant current, constant voltage, DC, diesel engine-driven welder with an available 20,000 watts 240 VAC auxiliary power. Its three-phase rotating field generator produces a smooth DC weld output and has enough power for gouging with up to 3/8" carbons. A simplified control panel provides easy process set-up and includes a five-position Amperage Control switch, a potentiometer-type Voltage/Amperage Adjust Control for fine-control, and a six-position Process/Contactor Control switch. Remote contactor control, as well as remote amperage and voltage control, are via a 14-pin receptacle mounted on the front control panel.

### Engine

Kubota V3300-B liquid-cooled, four cylinder, 49.5 HP diesel engine

### **Features**

25 gallon (95 litre) fuel tank Body constructed of 304 brushed stainless steel sheet metal for enhanced durability 15-stage process epoxy-electrocoated fully-enclosed base (e-coat) Rugged, simple control panel Remote oil drain and easy-access fuel drain Low oil pressure and temperature safety shutdown Standard front-panel mounted Engine hour meter, Fuel gauge, Battery ammeter and Engine temperature gauge 120 V 20 A GFCI receptacle, 240 V 20 A twistlock receptacle, 120/240 V 50 A receptacle, 240 V 48 A 3-phase connection

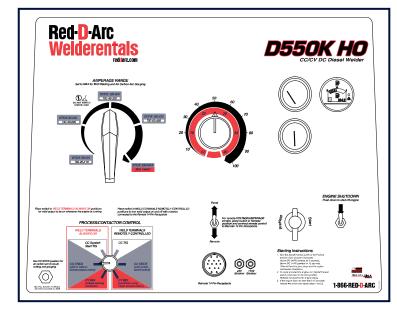
## **Options**

195 511 PRHC-14 Remote hand current and contactor control with 120 VAC GFCI power to the operator 195 095 Polarity reversing/AC switch for AC-TIG welding (optional high-frequency unit also available) Extreme-Duty protective frame 5+20/HO Construction Trailer

#### **Specifications**

DC AMPERAGE RANGE	00 000 4	
	20 - 600 A	
MAXIMUM OCV	95 in CC/DC welding mode	
	56 in CV/DC welding mode	
RATED CC OUTPUT	500 A at 40 VDC, 100% duty cycle	
	600 A at 44 VDC, 40% duty cycle	
DC VOLTAGE RANGE	14 - 40 V	
MAXIMUM AC OUTPUT	Welding	Not-Welding
Single-Phase	4,000 watts	12,000 watts
or Single-Phase	4,000 watts	
Three-Phase		20,000 watts
WEIGHT	No fuel: 1808 lb (820 kg)	
FUEL CAPACITY	25 gallons (95 L)	
DIMENSIONS	H: 50" (1270 mm)	
	W: 30.75" (781 mm)	
	L: 69.5" (1765 mm)	
OPERATOR MANUAL	OM-243 907G	
TECHNICAL MANUAL	N/A	

## **Control Panel**



# North America's Largest Fleet of Welding and Positioning Equipment